



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-9

Job Sheet 175447



Part No: D4021-9

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Machining-2		JB 18-04-09
100	Hardinge	50 pcs	4/16/18	4/16/18	0.00	2.72	Hardinge		JB 18-04-09
120	QC	50 pcs	4/16/18	4/16/18	0.00	0.00	QC8		JB 18-04-09
130	Packaging	50 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-2		D.M.L 13-4-10
140	QC21-SA	50 Ea	4/16/18	4/16/18	0.00	0.00	QC21		DAS APR 10 2018

Part Op 100 - TURN AS PER FOLIO FA 868 AND DWG D4021 DWG REV: _____ FOLIO REV: 21
 Descriptions: ***MACHINE TO .375" MAX OD ***
 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	3.4000 ft (.068 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	3 <i>3.446</i>	16	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Bushing	0.380Inches ± 0.030	0.410 0.350		
3	Bushing	0.750Inches ± 0.030	0.780 0.720		

Plex 4/4/18 11:40 AM Dart.Gagnon.Michelle



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Container No: S059283



Part: D4021-9

Job No: 175447

Serial No/Batch: S059283

Revision:

Inspector:

Date: 04/09/18